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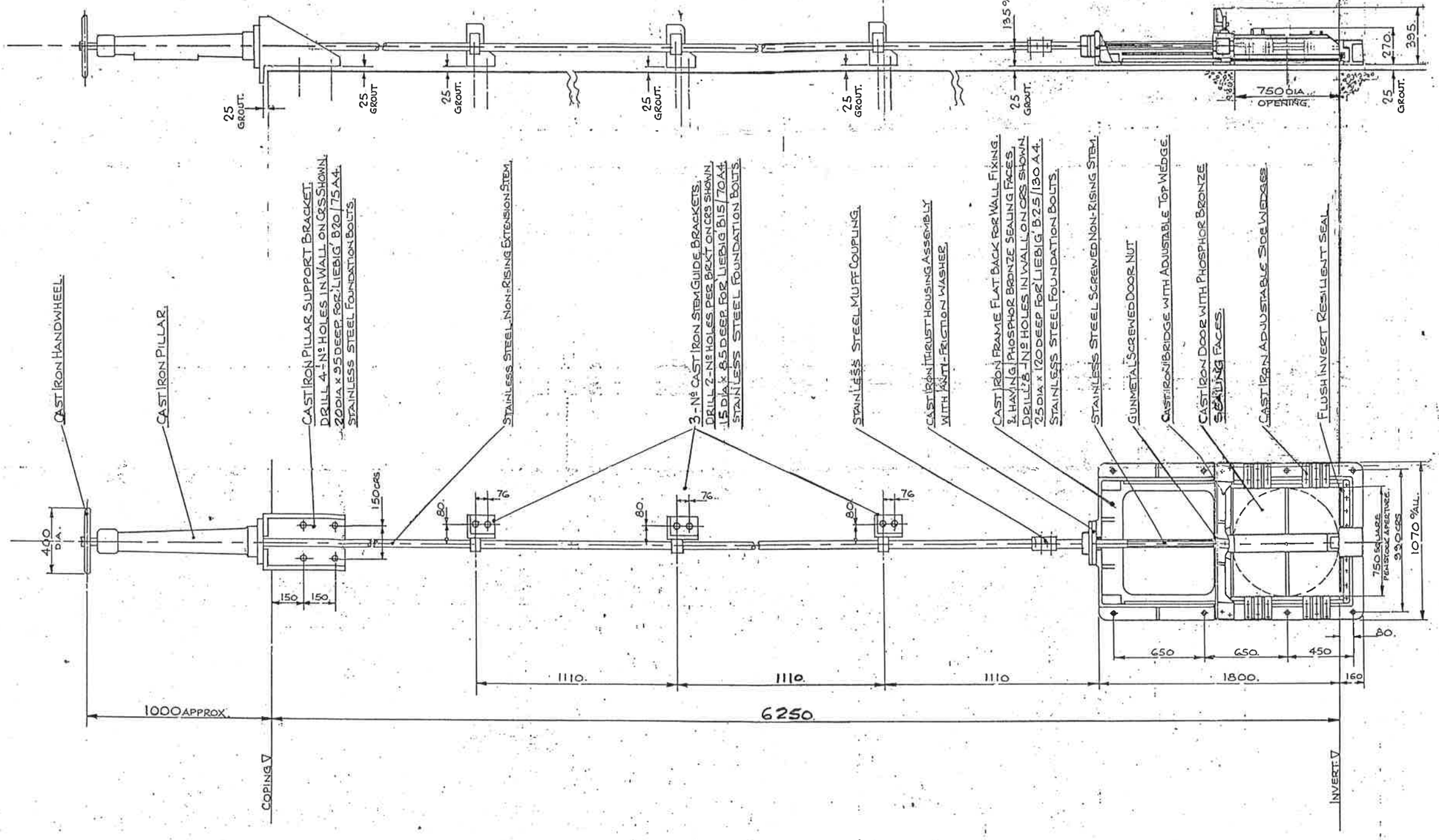
DO NOT SCALE - IF IN DOUBT, ASK.



1-Nº UNIT REQ'D

*NOTE FOR SEAWATER APPLICATION, ie. STAINLESS STEMS GRADE 316. ALL BOLTS & NUTS, A4.

CLOCKWISE CLOSING.

REVISION				REVISION				REVISION				REVISION			
No	WAS	DATE	SIGN	No	WAS	DATE	SIGN	No	WAS	DATE	SIGN	No	WAS	DATE	SIGN

SURFACE SPECIFICATION
▽ ROUGH M/C ▽▽ FINISHED M/C

METRIC TOLERANCING
MACHINED UNTOLERANCED DIMS TOLERANCES TO BS 4500/3 MED

OVER 0.5 TO 6 ±0.1	OVER 6 TO 30 ±0.2	OVER 30 TO 120 ±0.3
120 TO 315 ±0.5	315 TO 1000 ±0.8	1000 TO 4000 ±1.2

ARRANGEMENT OF 750 SQ. SERIES 160/80. CAST IRON PENSTOCK NON-RISING STEM/EXT'N STEM. PILLAR/SUPPORT BRKT H/WHEEL & STEM GUIDE BRACKETS.

DRAWN	A.L.D.
DATE	1-6-92
SCALE	N.T.S.
MATERIAL	—

Biwater
Penstocks Limited
Clay Lane, Dothery Whitley, West Midlands WF9

PART No.
DRAWING NUMBER K2567B
FIRST USED ON ORDER REF. E6717/AA.